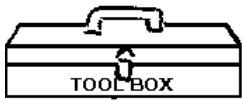


PARTS LIST

<u>Description</u>		<u>Qty.</u>
	Fender Tip Front	1
77-770200-000	Alcohol Wipe	2
77-770210-000	3M Adhesion Promoter	1
BAG 554		
55-568216-000	Phillips Screw M5	2
49-490530-000	Washer Flat	2
42-423050-000	Nut	2



TOOLS REQUIRED:

Masking Tape Marking Pen
Small Wood Block 1/2" Thick
Power Drill with 7/32" Drill Bit
8mm Wrench
No. 2 Phillips Screwdriver
Supplies Required to Clean Front Fender

INSTALLATION

- 1. Do not remove adhesive backing from the fender tip.** Cover the area of the fender where the Fender Tip goes with a thin layer of masking tape. Make certain the tape is smooth.
- Carefully, position the front Fender Tip on the fender, make sure the Tip is centered on the fender.
- Mark the hole locations with the marking pen.
- Remove the Fender Tip.
- Drill holes through the fender at the marks. **Due to close clearances between front fender and tire, place block of wood between the fender and the tire to avoid tire damage. Figure 1. (Drill and Drill Bit)**
- Remove the masking tape.
- Thoroughly wash fender where Fender Tip will be installed. After cleaning, use an alcohol pad to wipe the area where Fender Tip will mount. **Figure 2.**



Figure 1



Figure 2

APPLY ADHESION PROMOTER PACKET

8. Let Adhesion Promoter dry for 90 seconds. While drying be sure the primed surface remains free from contaminants. Install fender tip immediately after Adhesion Promoter is dry.

NOTE: Use care when handling Adhesion Promoter Packet. Do not remove sponge applicator or spill contents.

9. Open packet by tearing across the top of the packet at the notches. Apply a thin, uniform coating to the fender surface **that will be covered by the tape.** Use the minimum amount of promoter to fully coat the surface. A wet coating thickness of 0.002 inch or less is recommended.

INSTALL FENDER TIP

10. Remove the backing from the adhesive on the inside of the Fender Tip. Position the Tip on the fender and squeeze against the Fender. Figure 3.

11. Insert the screws from the outside. Install the nuts on the screws and tighten securely. **Figure 4. (Screwdriver)**

Allow 24 hours for the adhesive to cure before washing, waxing the motorcycle.

CARE and MAINTENANCE: Clean and polish with any quality, Chrome Cleaner/Polish.



Figure 3

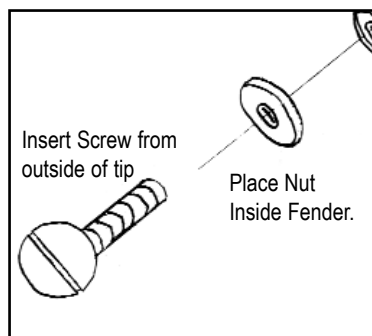


Figure 4